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QUESTION 1

The system deducts materials from inventory when you report items on the work order or rate schedule as complete. What is this method of Inventory Issue?

- A. Manual Issue (P4112)
- B. Preflush
- C. Backflush
- D. Super Backflush
- E. Manual Issue (P31113)

Answer: C

QUESTION 2

Which two statements are true about Bills of Material?

- A. The E type Bill of Material Is used for prototype cost roll ups.
- B. MRP does not plan for Percent of Scrap.
- C. Percent of Scrap Is a factor in the A2 cost calculation of the parent Item.
- D. The cost Simulation program uses the amount in the Bill of Material Unit Cost field for developing costs.
- E. The M type Bill of Material is the default used In the simulated cost roll up.

Answer: CD

QUESTION 3

Which three statements about the Kanban are true?

- A. An inventory material push creates an inventory transfer.
- B. When a consuming work center signals for more parts, the system finds or creates a work order
- C. Kanbans are designed to include pay on consumption for vendor-supplied items.
- D. When a consuming location requires a supplied material the Kanban system either finds a purchase order or creates a new one.
- E. Kanban is an inventory control system.

Answer: ADE

QUESTION 4

In order to retrieve a bill of material and routing, the Cost Simulation program (R30812) uses the following:

- A. Batch Quantity
- B. Issue Type Code
- C. Accounting Cost Quantity
- D. Operation Number
- E. Bill and Routing Type "M"
- F. Valid Effective Dates

Answer: ADF

QUESTION 5

Identify how the Engineering Variance is calculated:

- A. Difference between Standard Amount and Current Amount
- B. Difference between Current Amount and Planned Amount
- C. Difference between Planned Amount and Actual Amount
- D. Difference between Actual Amount and Completed Amount

Answer: C

QUESTION 6

Which three are valid Assembly Inclusion Rules?

- A. P
- B. Q
- C. H
- D. Y
- E. S

Answer: ACD

QUESTION 7

The customer wants to use the work center direct labor rates to calculate the cost.
Where is this set up?

- A. Overheads rates at the manufacturing constants
- B. Cost by work center at the manufacturing constants
- C. Actual costing labor rate source at the manufacturing constants
- D. Employee labor rates table

Answer: B

QUESTION 8

When changing a Bill of Material through an Engineering Change Order, which three selections are true?

- A. Bills of Material for the items on the ECO are updated
- B. Work Order parts list are related to the parent item
- C. The system validates the ECO for full approval before accepting the requested changes
- D. Invalid records from the Bill of Materials are deleted
- E. The system updates the parent or component revision level

Answer: ABD

QUESTION 9

Which two statements about Process Planning are true?

- A. Process manufacturing uses ingredients and/or bills of material.

- B. Process planning plans for co-products
- C. Process Item numbers have a time series
- D. Co-products are fully satisfied by the process to receive Order Messages
- E. A co-product is a material of value that is produced incidental to, or as a residual, of the process

Answer: BE

QUESTION 10

Identify two Manufacturing Dashboard reports:

- A. Material Lead Time
- B. On Time Production Completions
- C. Actual production vs. Planned Variance
- D. Supplier on Time Delivery
- E. Work in Process

Answer: AD

QUESTION 11

Which three statements about Hours and Quantities Entry are true?

- A. Scrap reported in Hours and Quantity Entry will generate an IS General Ledger transaction
- B. A manual or batch update must be done for the correct General Ledger transactions.
- C. If the user enters both hours and quantities on a single line and re-inquires, the line will display split.
- D. Employee labor rates can be secured.
- E. Completions reported in hours and Quantity Entry will generate an IC General Ledger transaction.

Answer: BDE

QUESTION 12

The customer needs to create Work Orders to support the manufacturing process.

Which three statements regarding Work Orders are true?

- A. MRP Messages for manufactured items are actually work order headers at status "Blank."
- B. The user can specify the revision level.
- C. Values in the Work Order Type and Work Order Priority are defaulted from the data dictionary.
- D. Enabling the Work Order Freeze Code prevents MRP from suggesting expediting or deferring a Work Order.
- E. The Work Order number is also the Subledger number in a General Ledger entry.

Answer: ABD

QUESTION 13

The project planning phase, which begins after the customer accepts the quote, consists of which three of these options?

- A. Refine the project scope
- B. Project schedule
- C. Complete the scheduled project tasks
- D. Actual costing
- E. Requirement plan

Answer: ADE

QUESTION 14

Choose two objectives of Quality Management

- A. Provides the ability to create and maintain customers tests
- B. Develops a testing method for On Time Delivery
- C. Provides lot tracing capability
- D. Offers the ability to capture financial data

Answer: BD

QUESTION 15

Which statements are about available to promise?

- A. Only actual customer orders, such as Sales orders, are used to determine ATP
- B. ATP uses demand for forecast only
- C. ATP indicates the number of Items sold
- D. Actual customer orders and forecast are used as demand to determine ATP
- E. Cumulative Available to Promise (CATP) is running total of ATP

Answer: CD

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